

MACHINE INTRODUCTION



TRANSFER PARAMETERS

Platen Size (CM)	Platen Size (Inches)	Voltage (V)	Power (KW)	Time Range (Sec)	Temperature Range(°C)
40 x 80	16" x 32"	220/110	3	0-999	0-299
60 x 80	24" x 32"	220/110	6	0-999	0-299
70 x 90	28" x 35"	220/110	8	0-999	0-299
80 x100	32" x 39"	220/110	9	0-999	0-299

NOTICE

1. Use the heat transfer press only as intended
2. Please keep children away from the machine
3. Make sure correct outlet before use the device
4. Burns can occur from contact with hot surface
5. Please choose a at least 35L air compressor
6. Turn off the device when not in use and remove the power plug

Solid steel welded framework, scratch-resistant, Intelligent digital time & temp control panel with memory function, Automatic countdown and alarm, Good in heat transfer printing on t-shirt, bags, puzzles, mouse pads etc

Product Characteristics

1. Fully digital temperature and time control, LCD displays show the temperature and time;
2. The processing time is electronically controlled, and the finalization of process steps is warned by light
3. The working surface is covered by imported heat-resistant cloth, so it has a long working life and is easily cleaned.
4. The pressure can be adjusted easily
5. Heat-resistant silica-gel sponge is placed on the motherboard, so the machine can print many kinds of products.
6. Heating pipeline is connected with heating plate, so the working surface can be heated evenly in short period, so the machine is safe and durable.
7. Aluminum heat plate, heating uniformity on the surface.
8. Teflon coated on the heat plate, convenient and attractive appearance.
9. The silicon pad can endure maximum 300 degree without any distortion

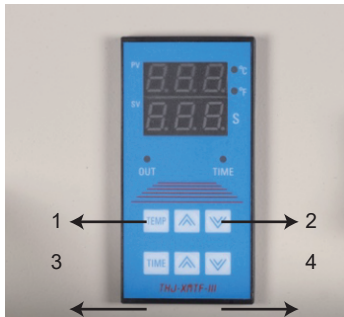
Read before operating:

Be sure to operate with safe ground wire!!!

Check the voltage before using it. Turn off the power supply.

When using the machine , please don' t heat the machine without operating it for long time.
 When finish transfer press ,please turn off the machine
 When heating the machine , don't touch the up heat plate in case of scald.
 When you press the handle , if you feel the pressure is too much and hard to press it , please adjust the using prcssure by hand . Keep children away from the machine.

Setting Temperature & time



1. "TEMP" temperature setting buttan;
2. Temperatire UP Arrow Key &Down Arrow Key;
3. "TIME" time setting button

Operation (The temperature shows C degrees):

- No.1: Turn power switch on,and press the power button, then the power indicator is lightened
 No.2: Setting temperature, press"TEMP"key, then, press the UP arrow key or down arrow key, sct the right temperature. (for T-shirt: 180 C degrees.)
 When the temperature reaches the right range, the indicator on the top of temperature-adjuster is switch off.
 Then the following operations can be conducted.
 No.3 Setting time,Press "TIME"key, then, press the UP arrow key or down arrow key, set the right time.(For T-shirt: 15-20 sec.)
 No.4 Flatly place the cloth on the lower printing plate, then cover the printing paper (please note the working surface of the paper), push the handle down to specified point., Please note that the force should not more than 25 Kg at this time, or otherwise. the handle will be transformed.
- a. Sublimation Heat Transfer: Temperature 170~190°C,Time: 15-20sec.
 - b.Film heat transfiere: Temperature 110-150°C,Time: 8~15 sec.
 - c.Foam Heat Transfer: Temperature 120-160°C,Time:8-15 sec
 - d. Fot-fix rhinestone: Temperature 160-180°C,Time: 10~15 sec.

How to print a T shirt?

- A. Take a digital photo Print it out on sublimation paper with sublimation ink in your printer (mirror image printing).Cut the picture size to be large as you want,the put it on your tee shirt and fix by adhesive tape
 - B.Puta T-shirt in the machine.(put the printed sublimation paper on thet-shirt properly.)
1. Get ready on the power, press the power button,the indicator is lighted!
 2. Adjust the temperature (170°C- 180°C) and time (about 15-20 seconds) . When the temnperature reaches the right degree, the top temperature indicator will be extinct.
 3. Put the heating flat down (please note the right surface of the paper). Please note that the pressure should be not to much.or too little!
 4. When the temperature gets to the sct time. ce buzzer rings (please turn off (he bullon and raise)
- Your customized T shirt is done!very Simple:)

THE QUESTION PROMPT FOR THE FAILURE PRINTING

- A . the color is lighter : the temperature is too low , or the pressure is not even , or the time is too short
 - B . The design is indistinct : the time is too long and lead to ink diffusing
 - C . The design has no luster : the pressurc is too high or temperature too high .
 - D . Part of design is indistinct : heat printing zone or the heating is not even.
 - E . Scar on design : heat printing time is too long.
 - F . Dept of color is not the same : pressure not even or the coating is not even.
 - G . Paper stick to the objct: the temperature is too high,or the coating of the objct is not good.
- Print your own customized product you need:

1. One ink jet printer/six colors printer (For example:Epson R-230/R270/R290/T50)
2. One CISS (Continuous ink supply system)
Different models of Ink jet Printer will need different CISS
3. Sublimation ink
4. High-temperature resistant tape;
- 5.Sublimation paper; or Heat transfer fabric paper